

ThreeBond 3095C

Activator for anaerobic resin

ThreeBond **3095C** is recommended for improving the cure speed of anaerobic resins. Therefore, this activator should be used in the case of a too long set time which depends on the materials to bond.

1. Features

- Solvent based
- Shorter hardening time
- Effective adhesion on metals, plastics and minerals
- Possibility to spray the activator in order to cure the spillover of adhesive

2. Directions of use

- 1) Apply TB 3095C on one surface of test piece to be bonded
- 2) Wait few minutes to evaporate the solvent
- 3) When the surface is dry, apply the adhesive on the other surface and bond them immediately together

3. Properties

Test	Results	Units
Appearance	Amber transparent	-
Main component	Isopropyl alcohol	-
Specific gravity at 25°C	0.8	-
Viscosity at 25°C	3	mPa.s
Set time		
1305	4 ~ 6	min
1305 + 3095C	40	s

4. Handling

- Before use, please refer to the safety data sheet.
- Flammable product. Do not expose to heat source.
- Prior to opening the container, let it reach room temperature to avoid condensation inside.

- To obtain optimal results, remove humidity, grease and other impurities from the surfaces to be assembled.
- Depending on the materials (dimensions and surface roughness), apply an appropriate and uniform amount of thread lock on the surface, then assemble immediately.
- Allow specified fixture time before disturbing the parts.
- The product once transferred into another container should not be returned to the original one. Any excess product should be wiped out using a cloth.
- Keep the product in its original container tightly sealed and store it in a dark, dry and well ventilated place at **+5 to +25°C**

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