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TECHNICAL DATA SHEET ergo 4115

Thread Locker, temperature resistant

Description

High strength product for static and/ or dynamic stress. Suitable to fasten and seal bolts and nuts as well as stud bolts. Dependent on the diameter of used threads, it will be tough or impossible to loose the bonding. The product resists very good against high temperature and chemical influence.

Physical Properties (liquid product)

Chemical Base:	Diester of Methacrylic Acid	
Colour:	red	
Viscosity:	8000 – 12000 mPas	25°C Brookfield RVT spindle/ rpm 5/ 20
Density:	1.1 g/cm ³	25°C
Max. thread diameter:	M 36	
Max. gap filling:	0.20 mm	
Flash point:	> 100°C	
Shelf life:	1 year at room temperature	

Physical Properties (cured product)

Measured on M10 x 20 bolt - grade 8.8 zinc galvanised - nut 0.8d (no on-torque)

Initial strength after:	1 - 3 hours	
Functional strength after:	3 - 6 hours	
Final strength after:	12 - 24 hours	
Loose-break torque:	> 23 Nm (M10)	DIN 54454
Prevailing torque:	> 23 Nm (M10)	
Shear strength:	> 25 N/mm ²	DIN 54452
Thermal range:	- 55°C up to +200°C	

WARRANTY INFORMATION - PLEASE READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that KISLING products are safe, effective, and fully satisfactory for the intended end use. KISLING sole warranty is that the product will meet the KISLING sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. KISLING specifically disclaims any other express or implied warranty of fitness for a particular purpose or merchantability. Unless KISLING provides you with a specific, duly signed endorsement of fitness for use, KISLING disclaims liability for any incidental or consequential damages. Suggestions of uses should not be taken as inducements to infringe any particular patent.