



**Kisling AG**

**Motorenstrasse 102  
CH-8620 Wetzikon**

Telefon +41 (0)58 272 01 01  
Telefax +41 (0)58 272 01 03

info@kisling.com  
www.kisling.com

## TECHNICAL DATA SHEET ergo 5922

### LOW ODOUR

#### Description

Nearly odourless glue, which shows less blooming or whitening than normal grades  
Recommended, wherever visible traces of glue must be avoided.

#### Physical Properties (liquid product)

Chemical Base:	Cyanoacrylicacid-alkoxyethylester	
Colour:	clear/ colourless to pale yellow	
Viscosity:	40 - 90 mPas	at 25°C
Density:	1.07 g/cm <sup>3</sup>	DIN 51757
Flashpoint:	87°C	DIN 55213
Shelf Life:	12 month at room temperature	

#### Fixture Time on :

Aluminium / Aluminium:	90 -110 seconds
SBR / SBR - rubber:	20 - 30 seconds
Polycarbonate / Polycarbonate:	25 - 35 seconds
EPDM / EPDM - rubber:	10 - 15 seconds

Final strength: 24 hours

#### Physical Properties (cured film)

Tensile Force on round rubber profiles:

SBR /SBR - rubber ø18mm:	> 1500 N
SBR / SBR 10 Tage/70°C:	> 900 N
EPDM / EPDM - rubber ø16mm:	> 250 N
EPDM / EPDM 10 Tage/70°C:	> 150 N

Thermal Range: - 30°C up to +100°C

Melting point: + 165°C

#### **WARRANTY INFORMATION - PLEASE READ CAREFULLY**

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